

Model: XR-130, XR-150**No.** 406**Subject:** PREVENTING THE NOSE SWITCH FROM
BREAKING.**Date:** October 10, 1996**Symptom:****(111)**

SW303 (NOSE DETECT SWITCH) may become damaged, which does not allow the unit to turn on.

Solution:

Replace the switch and front back panel with a new improved one. The parts you will need are listed in the table below.

REF	DESCRIPTION	PART NUMBER
-	LEAD WIRE	9-919-533-00
-	PANEL ,FRONT (BACK)	3-389-044-13
-	SCREW, +P2 X 5	7-621-283-00
-	SWITCH	1-570-771-11

Procedure for XR-130/XR-150

- 1- Remove the sub panel
- 2- Remove SW303 (Nose Detect Switch) on reset board.
- 3- Prepare 2 Lead wires (90mm long).
- 4- Solder the 2 Lead wires to the new switch as shown. (fig.1)
- 5- Mount the switch onto the lock assembly using the P2 x 5 screw as shown. (fig.2)
6. Solder the Lead wires of the switch to the holes of the reset board, where switch was originally soldered. Polarity of wires is not important. (fig.3)
7. Replace the back of the front panel with the new one indicated in the parts table above.

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