

CONFIDENTIAL

CSA-14

Sony Service Company National Technical Services A Division of Sony Electronics Inc. Park Ridge, New Jersey 07656

Service Bulletin Car Stereo

Model: XR-130, XR-150

No. 406

Subject: PREVENTING THE NOSE SWITCH FROM

Date: October 10, 1996

BREAKING.

Symptom:

(111) SW303 (NOSE DETECT SWITCH) may become damaged, which does not allow the

unit to turn on.

Solution:

Replace the switch and front back panel with a new improved one. The parts you will need are listed in the table below.

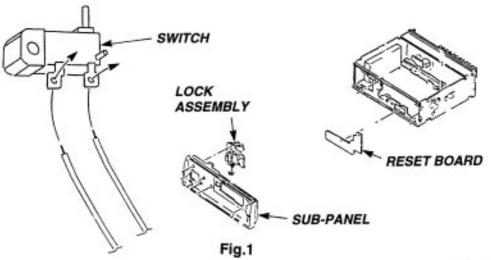
REF	DESCRIPTION	PART NUMBER
-	LEAD WIRE	9-919-533-00
-	PANEL ,FRONT (BACK)	3-389-044-13
-	SCREW, +P2 X 5	7-621-283-00
-	SWITCH	1-570-771-11

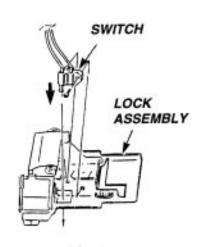
Procedure for XR-130/XR-150

- 1- Remove the sub panel
- 2- Remove SW303 (Nose Detect Switch) on reset board.
- 3- Prepare 2 Lead wires (90mm long).
- 4- Solder the 2 Lead wires to the new switch as shown. (fig.1)
- 5- Mount the switch onto the lock assembly using the P2 x 5 screw as shown. (fig.2)
- 6. Solder the Lead wires of the switch to the holes of the reset board, where switch was originally soldered. Polarity of wires is not important. (fig.3)
- 7. Replace the back of the front panel with the new one indicated in the parts table above.

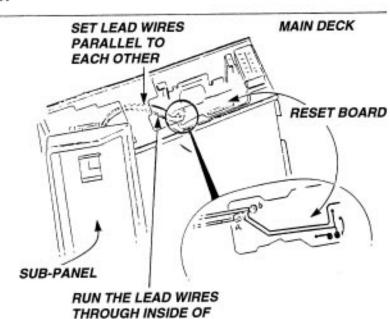
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THROUGH INSIDE OF THE CHASSIS SOLDER TO RESET BOARD

Fig.3